

<b>Power</b>	<b>DC 12 - 24V</b>
<b>Program Control Method</b>	<b>Cyclic execution of stored program, Time Driven Interrupt</b>
<b>I/O Control Method</b>	<b>Indirect method, Directed by program instruction</b>
<b>Program Language</b>	<b>LD(Ladder Diagram), IL(Instruction List), SFC(Sequential Function Chart)</b>
<b>Data Processing Method</b>	<b>32bit</b>
<b>Processing speed (Sequence)</b>	<b>300 ns/Step</b>
<b>Program capacity</b>	<b>10K Step</b>
<b>Maximum I/O points</b>	<b>DI 8pts / DO 8pts</b>
<b>Operation mode</b>	<b>Remote Run, Remote Stop</b>
<b>Back-up method</b>	<b>K address by (Latch) parameter</b>
<b>Total program</b>	<b>128</b>
<b>Maximum Expansion</b>	<b>No Expansion</b>
<b>High Speed Counter</b>	<b>20Kpps (In case of 2Ph. 2Multi. Max 10Kpps)</b>
<b>Positioning</b>	<b>X axis: Position/Speed control 100Kpps Y axis: Position control 5Kpps, Speed control 100kpps</b>
<b>PID</b>	<b>32 Channels, Auto-Tuning</b>
<b>Comm. Channel</b>	<b>Standard : USB Loader, Serial 1(RS232C) Optional(SB16MDTV only) : Serial 1Ch(RS485)</b>
<b>Etc.</b>	<b>Real number operation, Online edit</b>